

Dr. Ralph Derra

Öffentlich bestellter und vereidigter Sachverständiger für
Verpackungsmaterialien, Boden- und Luftanalysen;
Sachverständiger in der Wasseranalytik

7 August 2025

Dr. Dr/Bk-kr

**UNBEDENKLICHKEITSERKLÄRUNG
CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE**

eingetragen
registered no.
registré

65199 U 25

für
for
pour

Saint-Gobain Abrasives GmbH
Birkenstrasse 45 - 49
50389 Wesseling
Germany

Produkt
Product
Produit

CORATEX

The product manufactured by the company mentioned above is a detergent which is used for the cleansing of extruders and injection moulding machines, in which products for food contact are produced.

It was examined by us according to the

Methoden zur Untersuchung von Kunststoffen, soweit sie als Bedarfsgegenstände im Sinne des Lebensmittel- und Bedarfsgegenständegesetzes verwendet werden, einschließlich der 62. Mitteilung des BfR zur Untersuchung von Hochpolymeren, Bundesgesundheitsblatt 50, 524 (2007), Stand vom April 2007,

(Methods for testing plastics as far as they are used as consumer goods as defined by the Foodstuffs and Consumer Goods Act, including the 62nd memorandum of the BfR on the examination of high polymers, Bundesgesundheitsblatt 50, 524 (2007), state of April 2007),

for its composition.

Plastic products, manufactured in machines cleaned with the product, were examined according to the

Series of standards EN 1186, EN 13130 and CEN/TS 14234 "Materials and Articles in Contact with Foodstuffs – Plastics", current state,

for the migration behaviour.

The detergent is in compliance with the demands of the

Lebensmittel-, Bedarfsgegenstände- und Futtermittelgesetzbuches (Lebensmittel- und Futtermittelgesetzbuch - LFGB) in der Fassung der Bekanntmachung vom 15. September 2021 (BGBl. I S. 4253; 2022 I S. 28), zuletzt geändert durch Artikel 11 des Gesetzes vom 6. Mai 2024 (BGBl. 2024 I Nr. 149), § 30,

(Foodstuffs, Consumer Goods and Animal Feed Code (Foodstuffs and Animal Feed Code - LFGB) in the version of the notification of 15 September 2021 (BGBl. I. p. 4253; 2022 I p.28), last amended by article 11 of the act of 6 May 2024 (BGBl. 2024 I no. 149), § 30),

as far as the stated product is concerned.

Film grades and injection-moulded articles manufactured in the extruders and injection moulding machines cleaned with the product can meet the rules of the

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC, Official Journal of the European Union L 338/4 of 13.11.2004, lastly modified by article 5 of the Regulation (EU) 2019/1381 of 20 June 2019, Official Journal of the European Union L 231/1 of 6 September 2019, article 3, 1. (a) and (b),

as well as of the

Lebensmittel-, Bedarfsgegenstände- und Futtermittelgesetzbuches (Lebensmittel- und Futtermittelgesetzbuch - LFGB) in der Fassung der Bekanntmachung vom 15. September 2021 (BGBl. I S. 4253; 2022 I S. 28), zuletzt geändert durch Artikel 11 des Gesetzes vom 6. Mai 2024 (BGBl. 2024 I Nr. 149), §§ 30 und 31,

(Foodstuffs, Consumer Goods and Animal Feed Code (Foodstuffs and Animal Feed Code - LFGB) in the version of the notification of 15 September 2021 (BGBl. I. p. 4253; 2022 I p.28), last amended by article 11 of the act of 6 May 2024 (BGBl. 2024 I no. 149), §§ 30 and 31),

and also of the

Code of Federal Regulations, Food and Drugs (FDA), 21 CFR Ch. I (April 1, 2025 edition),

as far as the mentioned detergent is concerned.

Applicable migration limit values laid down in the

Commission Regulation (EU) No 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food, Official Journal of the European Union L 12/1 of 15 January 2011, last amended by Commission Regulation (EU) 2025/351 of 21 February 2025, Official Journal of the European Union L, 2025/351, 24 February 2025, Annex I,

were observed by the food contact materials manufactured after the cleansing.

Thus, the product **CORATEX** according to the sample material submitted may be used safely for the cleansing of extruders and injection moulding machines, in which products for food contact are produced. It must be ensured by a sufficient production lead time, which arises from the application recommendations, that the migration limit values are observed by the final product.

This certificate of compliance represents the latest technical standard and is based on the certificate of compliance no. 53089 U 20 of 6 October 2020 in connection with a new partial examination of the product.

It has a validity of 2 years and consists of 4 pages.

Certification decision



~~Öffentlich anerkannter Sachverständiger~~
~~zur Untersuchung der Gegenproben von~~
~~Verpackungsmitteln aus Papier, Pappe,~~
~~Kunststoffen, Glas, Weißblech und~~
~~sonstigen Metallverpackungen auf ihre~~
~~lebensmittelrechtliche Unbedenklichkeit~~

(Burkardt)
Officially certified
and authorized food
chemist

The translation of the above stamps is given on page 4.
La traduction des estampilles est donnée en page 4.



**Staatlich anerkannter Sachverständiger
zur Untersuchung der Gegenproben von
Verpackungsmitteln aus Papier, Pappe,
Kunststoffen, Glas, Weißblech und
sonstigen Metallverpackungen auf ihre
Lebensmittelrechtliche Unbedenklichkeit**

Dr. Ralph Derra

Authorized expert for the analyses of packaging materials, attested by the Chamber of Industry and Commerce.

Expert autorisé pour l'analyse des matériaux d'emballage, assermenté par la Chambre d'Industrie et de Commerce.

State registered expert for the analysis of contrasting samples of packaging materials of paper, board, plastics, glass, tin plate and other metallic packaging materials as to their suitability for use with foodstuffs.

Expert public pour l'étude du contrôle des contre-échantillons d'emballages de papier, cartons, plastiques, verre, fer-blanc et d'autres emballages métalliques concernant leur conformité alimentaire.



Dr. Ralph Derra

Authorized expert for the analyses of soil and air, attested by the Aschaffenburg Chamber of Industry and Commerce.

Expert autorisé pour l'analyse du sol et de l'air, assermenté par la Chambre d'Industrie et de Commerce d'Aschaffenburg.

Die Rücklagen des untersuchten Materials werden bei der Gutachterstelle verwahrt.
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A file sample of the tested material is kept at the expert's office.
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